

FASTENING SYSTEM FOR LIGHTWEIGHT CLADDING, ROOFING AND WALLS PRODUCTION PROGRAMME

WB6P Self-tapping screw with EPDM washer for fixing sandwich panels to concrete and timber





ETA-16/0444



AT-15-8978/2012



Description

Carbon-steel self-tapping screw with EPDM washer for fixing sandwich panels in concrete and timber

Protective coating / Material







Technical parameters

Screw diameter	d _w [mm]	6.3
Drilling capacity	t _{max} [mm]	-
Spanner size (S)	-	SW 8
Head height	k [mm]	5.4
Head diameter	F [mm]	10.5
Tip length	[mm]	-
	WB6P	steel/EPDM (Z19)
Washer	WDCD D	aluminium/EPDM (A19)
	WB6P-D	stainless/EPDM (S19)*
Screw material	WB6P/WB6P-D	heat-treated carbon steel
Dunto stive senting	WB6P	galvanized zinc coating min. 12µm
Protective coating	WB6P-D	ceramic coating SQ
Paint coating	RAL	powder min. 60 µm
Substrate material	concrete, timber	min. C20/25; C24
		ETA-16/0444 (timber)
Tachnical annuaval	r 1	2 10,0111 (
Technical approval	[-]	AT-15-8978/2012 (concrete)



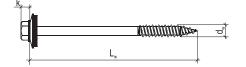


Features and advantages

Self-threading tip	Facilitates direct fixing into wooden and concrete flooring (in the case of concrete, it is necessary to make a preliminary hole of 5 mm)		
EPDM washer	It seals and secures the connection from corrosion		
Possibility of painting according to RAL Palette	Permanent colour adjusted to laminated panels, resistant to UV radiation and atmospheric conditions		
Branding of head of screw	WK feature at head of the screw facilitates the identification of our company as the producer and easy recognition of the product		
Anti-corrosion coating - electro-galvanized (WB6P)	Thickness of zinc coating min. 12 μm , guarantee of quality and high level of anti-corrosion protection		
Anti-corrosion coating - ceramic coating (WB6P-D)	Very high level of anti-corrosion protection (several times higher than the traditional galvanization)		

Installation parameters

Screw diameter	d _w [mm]	6.3
Pre-drilled hole diameter	d ₀ [mm]	5.0
Min. pre-drilled hole depth	h ₀ [mm]	40
Min. substrate thickness	h _{min} [mm]	50
Anchorage depth	h _{eff} [mm]	concrete min. 30 mm
		timber min. 30 mm
Min. spacing	s _{min} [mm]	50
Min. edge distance	c _{min} [mm]	25





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	Code					Max.	Pre-drilled	
	Zn BLUE	Zn BLUE RAL	SUPER QUALITY SQCERAMIC	SUPER QUALITY SQ CERAMIC RAL	d _w xL _w [mm]	effective length t _{fix} [mm]	hole diameter d _o [mm]	
a6 2	WB6P-63085	WB6P-63085-RAL	WB6P-D-63085	WB6P-D-63085-RAL	6.3x85	40-50	5	200
ø6.3	WB6P-63095	WB6P-63095-RAL	WB6P-D-63095	WB6P-D-63095-RAL	6.3x95	50-60	5	100
	WB6P-63115	WB6P-63115-RAL	WB6P-D-63115	WB6P-D-63115-RAL	6.3x115	70-80	5	100
	WB6P-63135	WB6P-63135-RAL	WB6P-D-63135	WB6P-D-63135-RAL	6.3x135	90-100	5	100
	WB6P-63155	WB6P-63155-RAL	WB6P-D-63155	WB6P-D-63155-RAL	6.3x155	110-120	5	100
	WB6P-63185	WB6P-63185-RAL	WB6P-D-63185	WB6P-D-63185-RAL	6.3x185	140-150	5	100
	WB6P-63205	WB6P-63205-RAL	WB6P-D-63205	WB6P-D-63205-RAL	6.3x205	150-170	5	100
		made to order		made to order				

How to read the code, e.g. WB6P-D-63085-3011?

WB6P	D	63	085	3011
Туре	Ceramic coating SQ	Diameter 6.3mm	Length 85mm	RAL 3011

Characteristic pull-out / shear strength [kN]

Anchoring	Thickness of panel clad steel [mm]						
depth [mm]	0.40	0.50	0.63	0.75	0.88	1.00	
Timber C24 ≥ 30mm	1.83/0.87	3.13/1.35	3.13/1.70	3.13/2.10	3.13/2.10	3.13/2.10	
Concrete C20/25 ≥ 30mm	1.76/0.87	1.76/1.35	1.76/1.70	1.76/2.10	1.76/2.10	1.76/2.10	

Partial safety factor of 1.33 recommended