# FASTENING SYSTEM FOR LIGHTWEIGHT CLADDING, ROOFING AND WALLS PRODUCTION PROGRAMME

### WB6P

## Self-tapping screw with EPDM washer for fixing steel sheets to concrete and timber





ETA-16/0443



AT-15-7179/2013



#### Description

Carbon-steel self-tapping screw with EPDM washer for fixing steel sheets and steel profiles in concrete and timber.

#### Protective coating / Material







#### **Technical parameters**

| Screw diameter     | $d_w[mm]$             | 6.3                               |
|--------------------|-----------------------|-----------------------------------|
| Drilling capacity  | t <sub>max</sub> [mm] | -                                 |
| Spanner size (S)   | -                     | SW 8                              |
| Head height        | k [mm]                | 5.3                               |
| Head diameter      | F [mm]                | 10.5                              |
| Tip length         | [mm]                  | -                                 |
|                    | WB6P                  | steel/EPDM (Z19)                  |
| Washer             | WB6P-D                | aluminium/EPDM (A19)              |
|                    |                       | stainless/EPDM (S19)*             |
| Screw material     | WB6P/WB6P-D           | heat-treated carbon steel         |
| Duatastiva saatina | WB6P                  | galvanized zinc coating min. 12µm |
| Protective coating | WB6P-D                | ceramic coating SQ                |
| Paint coating      | RAL                   | powder min. 60 µm                 |
| Substrate material | concrete,<br>timber   | min. C20/25; C24                  |
| Technical approval | [-]                   | ETA-16/0443 (timber)              |
| Technical approval |                       | AT-15-7179/2013 (concrete)        |

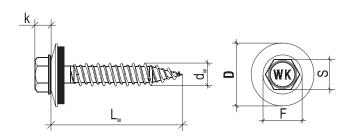


#### Features and advantages

| Self-threading tip                                 | facilitates direct fixing into wooden and concrete flooring in the case of concrete, it is necessary to make a preliminary hole of 5 mm) |  |  |
|--|--|--|--|
| EPDM washer  | It seals and secures the connection from corrosion   |  |  |
| Possibility of painting according to RAL Palette   | Permanent colour adjusted to steel sheet, resistant to UV radiation and atmospheric conditions   |  |  |
| Branding of head of screw                          | WK feature at head of the screw facilitates the identification of our company as the producer and easy recognition of the product        |  |  |
| Anti-corrosion coating - electro-galvanized (WB6P) | Thickness of zinc coating min. 12 $\mu m$ , guarantee of quality and high level of anti-corrosion protection                             |  |  |
| Anti-corrosion coating - ceramic coating (WB6P-D)  | Very high level of anti-corrosion protection (several times higher than the traditional galvanization)                                   |  |  |

#### Installation parameters

| Screw diameter              | d <sub>w</sub> [mm]   | 6.3                 |
|-----------------------------|-----------------------|---------------------|
| Pre-drilled hole diameter   | d <sub>0</sub> [mm]   | 5.0                 |
| Min. pre-drilled hole depth | h <sub>0</sub> [mm]   | 40                  |
| Min. substrate thickness    | h <sub>min</sub> [mm] | 50                  |
| Anchararadanth              | h [mmm]               | concrete min. 30 mm |
| Anchorage depth             | h <sub>eff</sub> [mm] | timber min. 30 mm   |
| Min. spacing                | s <sub>min</sub> [mm] | 150                 |
| Min. edge distance          | c[mm]                 | 100                 |



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How to read the code, e.g. WB6P-D-63035-3011?

| WB6P | D                  | 63                | 035            | 3011        |
|------|--------------------|-------------------|----------------|-------------|
| Туре | Ceramic coating SQ | Diameter<br>6.3mm | Length<br>35mm | RAL<br>3011 |

#### Characteristic pull-out / shear strength [kN]

| Anchoring              | Steel sheet thickness [mm] |           |           |           |           |           |           |           |
|------------------------|----------------------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| depth [mm]             | 0.50                       | 0.63      | 0.75      | 0.88      | 1.00      | 1.25      | 1.50      | 2.00      |
| Timber C24 ≥ 30mm      | 3.13/1.35                  | 3.13/1.70 | 3.13/2.10 | 3.13/2.10 | 3.13/2.10 | 3.13/2.10 | 3.13/2.10 | 3.13/2.10 |
| Concrete C20/25 ≥ 30mm | 1.76/1.35                  | 1.76/1.70 | 1.76/2.10 | 1.76/2.10 | 1.76/2.10 | 1.76/2.10 | 1.76/2.10 | 1.76/2.10 |

Partial safety factor of 1.33 recommended