SCREWS AND FASTENERS FOR WOODEN STRUCTURES

FASTENING OF ROOFING SYSTEMS - PRODUCTION PROGRAMME

WDD Self-drilling screw with EPDM washer for fixing steel sheets in wooden substrate





Carbon-steel self-drilling screw with EPDM washer for fixing steel sheets and steel roof tiles in timber substrate.

Protective coating / Material







Technical parameters

Screw diameter	d _w [mm]	4.8
Drilling capacity	t _{max} [mm]	2x1.25
Drive type	-	TX 20
Head height	k [mm]	2.0
Head diameter	F [mm]	9.0
Tip length	[mm]	5.0
Washer (D)	WDD/WDD-D	aluminium/EPDM (A14)
Screw material	WDD/WDD-D	heat-treated carbon steel
Protective coating	WDD	galvanized zinc coating min. 12µm
	WDD-D	ceramic coating SQ
Paint coating	RAL	powder min. 60 μm
Substrate material	timber	min. C24
Technical approval	[-]	ETA-16/0443

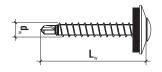


Features and advantages

Self-drilling tip	Ability of drilling plates of thickness up to 2.5 mm, short time of fixing
EPDM washer	It seals and secures the connection from corrosion
Possibility of painting according to RAL Palette	Permanent colour adjusted to roof covering, resistant to UV radiation and atmospheric conditions
Flat head of screw with TORX-20 socket	Modern shape of head provides aesthetic appearance of the connection, the head adjusts to the surface of the fixed plates
Anti-corrosion coating - electro-galvanized (WDD)	Thickness of zinc coating min. 12 μm , guarantee of quality and high level of anti-corrosion protection
Anti-corrosion coating - ceramic coating (WDD-D)	Very high level of anti-corrosion protection (several times higher than the traditional galvanization)

Installation parameters

Screw diameter	d _w [mm]	4.8
Min. substrate thickness	h _{min} [mm]	20 / 30
Fastener anchorage depth	h _{eff} [mm]	20/30
Min. spacing	S _{min} [mm]	50
Min. edge distance	C _{min} [mm]	25





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¹ RAL colours other than our permanent offer (standard RAL colour chart) are available for orders of minimum 210000 pcs.

How to read the code, e.g. WDD-D-48035-3011?

WDD	D	48	035	3011
Туре	Ceramic coating SQ	Diameter 4.8mm	Length 35mm	RAL 3011

Standard RAL colour chart

Ral No.	Colour		
3005	Wine red		
3009	Oxide red		
3011	Brown red		
5005	Signal blue		
5010	Gentian blue		
6005	Moss green		
6020	Chrome green		
7016	Anthracite grey		

Ral No.	Colour		
7024	Graphite grey		
8004	Copper brown		
8017	Chocolate brown		
8019	Grey brown		
9003	Signal white		
9005	Jet black		
9006	White aluminium		
9010	Pure white		

Note: The colours in the catalogue are for reference only and may slightly differ from the original RAL colours.

Characteristic pull-out / shear strength [kN]

Substrate	Anchorage depth	Steel sheet thickness [mm]					
	h _{eff} [mm]	0.50	0.63	0.75	0.88	1.00	1.25
Timber C24	20	1.24 / 1.10	1.24 / 1.50	1.24 / 1.74	1.24 / 1.74	1.24 / 1.74	1.24 / 1.74
	30	1.73 / 1.10	1.73 / 1.50	1.73 / 1.74	1.73 / 1.74	1.73 / 1.74	1.73 / 1.74

Partial safety factor of 1.33 recommended

 $^{^{2}}$ Minimum order quantity per size & colour - 210000pcs