

# FASTENING SYSTEM FOR LIGHTWEIGHT CLADDING, ROOFING AND WALLS **PRODUCTION PROGRAMME**

WFDOC/WFD

Self-drilling screw with EPDM washer for fixing steel sheets in wooden substrate





Carbon-steel or stainless steel self-drilling screw with EPDM washer for fixing steel sheets and steel roof tiles in timber substrate.

## Protective coating / Material







RAL

### Technical parameters

	1		
	Screw diameter	d <sub>w</sub> [mm]	4.8
	Drilling capacity	t <sub>max</sub> [mm]	2x1.25
	Spanner size (S)	-	SW 8
	Head height	k [mm]	4.5
	Head diameter	F [mm]	10.0
	Tip length	[mm]	5.0
		WFD/WFDOC	steel/EPDM (Z14)
	Washer (D)	WFD/WFDUC	aluminium/EPDM (A14)*
		WFD-D	aluminium/EPDM (A14)
		WFD-D	stainless/EPDM (S14)*
		A2-WFD	aluminium/EPDM (A14)
		AZ-WFD	stainless/EPDM (S14)*
	Screw material	WFD/WFDOC/ WFD-D	heat-treated carbon steel
		A2-WFD	stainless steel A2/bimetal
	Drotoctive costing	WFD/WFDOC	galvanized zinc coating min. $12 \mu m$
	Protective coating	WFD-D/A2-WFD	ceramic coating SQ
	Paint coating	RAL	powder min. 60 µm
	Substrate material	timber	min. C24
	Technical approval	[-]	ETA-16/0443

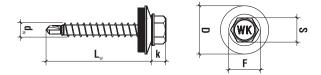


### Features and advantages

Self-drilling tip	Ability of drilling plates of thickness up to 2.5 mm, short time of fixing
EPDM washer	It seals and secures the connection from corrosion
Possibility of painting according to RAL Palette	Permanent colour adjusted to roof covering, resistant to UV radiation and atmospheric conditions
Branding of head of screw	WK feature at head of the screw facilitates the identification of our company as the producer and easy recognition of the product
Anti-corrosion coating - electro-galvanized (WFDOC/WFD)	Thickness of zinc coating min. 12 $\mu m$ , guarantee of quality and high level of anti-corrosion protection
Anti-corrosion coating - ceramic coating (WFD-D)	Very high level of anti-corrosion protection (several times higher than the traditional galvanization)
A2 stainless steel screws (A2-WFD)	Highest level of anti-corrosion protection - possibility of applying screws even in category of corrosiveness of C4

#### Installation parameters

Screw diameter	d <sub>w</sub> [mm]	4.8
Min. substrate thickness	h <sub>min</sub> [mm]	20 / 30
Fastener anchorage depth	h <sub>eff</sub> [mm]	20 / 30
Min. spacing	S <sub>min</sub> [mm]	50
Min. edge distance	C <sub>min</sub> [mm]	25



\* - made to order



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		Code							
	Zn				<sup>2</sup> Min. order quantity WFD-D	A2	d x L [mm]	Max. effective length t <sub>fix</sub> [mm]	
a/ Q	WFD0C-48025	WFD-48025-RAL	WFD-D-48025	WFD-D-48025-RAL	300000	A2-WFD-48025	4.8 x 25	1,25	250
ø4.8	WFDOC-48035	WFD-48035-RAL	WFD-D-48035	WFD-D-48035-RAL	400000	A2-WFD-48035	4.8 x 35	5	250
	WFDOC-48055	WFD-48055-RAL	WFD-D-48055	WFD-D-48055-RAL	300000	A2-WFD-48055	4.8 x 55	25	200
	WFDOC-48060	WFD-48060-RAL	WFD-D-48060	WFD-D-48060-RAL	300000	A2-WFD-48060	4.8 x 60	35	200
	WFDOC-48070	WFD-48070-RAL	WFD-D-48070	WFD-D-48070-RAL	300000	A2-WFD-48070	4.8 x 70	45	200
	WFDOC-48080	WFD-48080-RAL	WFD-D-48080	WFD-D-48080-RAL	300000	A2-WFD-48080	4.8 x 80	55	100
	WFD0C-48100	WFD-48100-RAL	WFD-D-48100	WFD-D-48100-RAL	300000	A2-WFD-48100	4.8 x 100	75	100
standard / made to order <sup>1</sup>				made to order <sup>2</sup>		made to order <sup>3</sup>			

<sup>1</sup> RAL colours other than our permanent offer (standard RAL colour chart ) are available for orders of minimum 210000 pcs.

<sup>2</sup> Minimum order quantity per size & colour - shown in table

<sup>3</sup> Minimum order quantity per size - 108000pcs

#### How to read the code, e.g. WFDOC-48035?

WFDOC	<b>48</b>	035	
Туре	Diameter 4.8mm	Length 35mm	

#### How to read the code, e.g. WFD-D-48035-3011?

WFD	D	<b>48</b>	035	3011
Туре	Ceramic	Diameter	Length	RAL
	coating SQ	4.8mm	35mm	3011

Standard RAL colour chart

Ral No.	Colour	Ral No.	Colour
3005	Wine red	7024	Graphite grey
3009	Oxide red	8004	Copper brown
3011	Brown red	8017	Chocolate brow
5005	Signal blue	8019	Grey brown
5010	Gentian blue	9003	Signal white
6005	Moss green	9005	Jet black
6020	Chrome green	9006	White aluminiu
7016	Anthracite grey	9010	Pure white

Note: The colours in the catalogue are for reference only and may slightly differ from the original RAL colours.

### Characteristic pull-out / shear strength [kN]

Substrate	Anchorage			Steel sheet thickness [mm]			
	depth h <sub>eff</sub> [mm]	0.50	0.63	0.75	0.88	1.00	1.25
Timber (24	20	1.24 / 1.10	1.24 / 1.50	1.24 / 1.74	1.24 / 1.74	1.24/1.74	1.24/1.74
Timber C24	30	1.73 / 1.10	1.73 / 1.50	1.73 / 1.74	1.73 / 1.74	1.73 / 1.74	1.73 / 1.74

Partial safety factor of 1.33 recommended