

## SWKA

### HSS METAL DRILL BITS (FULLY GROUND)

#### DIN 338



Code	Diameter [mm]	Total length [mm]	Working length [mm]	Pcs.
SWKA-0100	1.00	34	12	10
SWKA-0120	1.20	38	16	10
SWKA-0150	1.50	40	18	10
SWKA-0200	2.00	49	24	10
SWKA-0250	2.50	57	30	10
SWKA-0300	3.00	61	33	10
SWKA-0310	3.10	65	36	10
SWKA-0320	3.20	65	36	10
SWKA-0330	3.30	65	36	10
SWKA-0350	3.50	70	39	10
SWKA-0380	3.80	75	43	10
SWKA-0400	4.00	75	43	10
SWKA-0410	4.10	75	43	10
SWKA-0420	4.20	75	47	10
SWKA-0450	4.50	80	47	10
SWKA-0480	4.80	86	52	10
SWKA-0500	5.00	86	52	10
SWKA-0510	5.10	86	52	10
SWKA-0520	5.20	86	52	10
SWKA-0530	5.30	86	52	10
SWKA-0550	5.50	93	57	10
SWKA-0600	6.00	93	57	10
SWKA-0620	6.20	101	63	10
SWKA-0650	6.50	101	63	10
SWKA-0700	7.00	109	69	10
SWKA-0750	7.50	109	69	10
SWKA-0790	7.90	117	75	10
SWKA-0800	8.00	117	75	10
SWKA-0820	8.20	117	75	10
SWKA-0850	8.50	117	75	10
SWKA-0900	9.00	125	81	10
SWKA-1000	10.00	133	87	5
SWKA-1050	10.50	133	87	5
SWKA-1100	11.00	142	94	5
SWKA-1200	12.00	151	101	5
SWKA-1300	13.00	151	101	5

#### APPLICATION:

Precision twist drill bits are made of high speed steel manufactured to DIN 338 and DIN 340 industrial standards.

- right-hand cutting cylindrical drill bits of type Nare precision rolled.
- drill bit tip with a 135° point angle, diameter tolerance h 8.

Suitable for steel, alloyed and non-alloyed steel, grey cast iron, malleable cast iron, spheroidal iron, sintered iron, non-ferrous metals and plastic.

## SWKB

### HSS METAL DRILL BITS (FULLY GROUND)

#### DIN 340



Code	Diameter [mm]	Total length [mm]	Working length [mm]	Pcs.
SWKB-0100	1.00	56	33	10
SWKB-0150	1.50	70	45	10
SWKB-0200	2.00	85	56	10
SWKB-0250	2.50	95	62	10
SWKB-0300	3.00	100	66	10
SWKB-0320	3.20	106	69	10
SWKB-0350	3.50	112	73	10
SWKB-0400	4.00	119	78	10
SWKB-0420	4.20	119	78	10
SWKB-0450	4.50	126	82	10
SWKB-0480	4.80	132	87	10
SWKB-0500	5.00	132	87	10
SWKB-0550	5.50	139	91	10
SWKB-0600	6.00	139	91	10
SWKB-0650	6.50	148	97	5
SWKB-0700	7.00	156	102	5
SWKB-0750	7.50	156	102	5
SWKB-0800	8.00	165	109	5
SWKB-0850	8.50	165	109	5
SWKB-0900	9.00	175	115	5
SWKB-1000	10.00	184	121	5
SWKB-1200	12.00	205	134	5